

Main connections:

- Mains
- Hydraulic Oil
- Compressed air

~21 000

~7 500

forced floor structure about 30-60 cm thickness with steel

Coil stand

Siemens Sinumerik 840 D Controller

Slug conveyor

Tool cassette trolleys

De-coiler

Straightener

Electrical cabin

CNC feeder

Pivatic PCC125-e Punching station

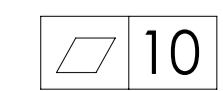
Shear

Discharge conveyor

Turning drum

Stacking device

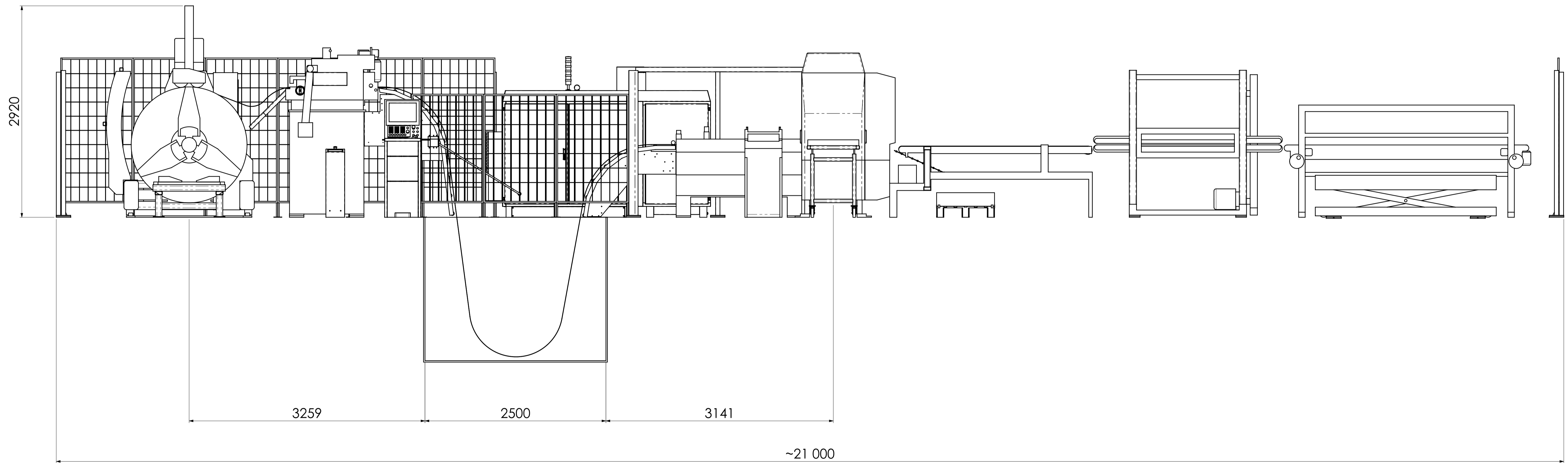
Straightness of the floor plane under line 10mm



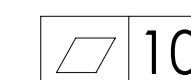
		PRELIMINARY LAYOUT DRAWING	
First Angle		Size A1	Scale 1:28
Created EKä 16.4.2013		Pivatic PCC125-e Punching Center for Coils	
Last Saved eskok 16.4.2013		Customer Tekno Quotation number QUO-01046-P1V8-10	
			Rev. B

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Straightness of the floor plane under line 10mm



		PRELIMINARY LAYOUT DRAWING	
Pivatic PCC125-e		Customer	
First Angle	Size A1	Scale 1:28	Punching Center for Coils
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